



Joy Carpets & Co.

## Out of Bounds Specifications and Warranties

### General:

Description:	Multi-level patterned loop carpet tile
Dye Method:	Solution dyed
Fiber:	BCF Type 6 2-ply premium nylon
Face Weight:	19 oz. / sq. yd.
Tuft Bind:	Exceeds industry standards
Gauge:	1/12 <sup>th</sup>
Pile Height:	.10 in.
Total Height:	.25 in.
Backing:	Echelon <sup>®</sup> composite backing
Delamination:	Exceeds industry standards
Anti-Soil and Stain Protection:	Impervion <sup>®</sup> soil and stain treatment
Tile Size:	24" x 24"
Origin:	USA
Installation Method:	Ashlar, monolithic, quarter-turn, random

### Performance:

Static Electricity:	< 3.5 KV (AATCC-134), Permanent Conductive Fiber
Traffic:	Heavy commercial use
Indoor Air Quality:	Green Label Plus Certified

### Flammability:

Radiant Panel:	> 0.45 watts/cm <sup>2</sup> (ASTM – E648, Class I)
NBS Smoke Chamber:	< 450 (ASTM-E662 NFPA-258)
Methenamine Tablet:	Self-extinguishing (DOC FF-1-70)

### Maintenance:

Spot Cleaning:	Spot clean with approved carpet cleaner. Follow manufacturer recommendations. Vacuum regularly.
Professional Cleaning:	Hot water extraction

### Warranties:

Lifetime Face Fiber Wear  
Lifetime Soil and Stain Protection  
Lifetime Edge Ravel  
Lifetime Delamination of Backing  
Lifetime Dimensional Stability  
Lifetime Tuft Bind  
Lifetime Tuft Bind  
Lifetime Colorfastness  
Lifetime Antistatic Protection