



Joy Carpets & Co.

[rotating carpet tiles] *FreePattern*[®]





FreePattern[®] [rotating carpet tiles]

FreePattern Rotating Carpet Tiles[®] Collection is the only modular floor covering specifically designed to allow a multitude of patterns to be created or no pattern at all. By grouping a few tiles and then repeating the group on the floor, a unique pattern emerges. Change the group, and likewise the pattern changes. By contrast, install the tiles with random rotations and a pattern-free floor covering can be achieved. And with StayTac[®] non-adhesive installation system, the floor design can be changed at any time, only with FreePattern[®].

FreePattern[®] tiles are durable, stain resistant, and commercially rated. The attached cushion is the foundation of the product and provides exceptional comfort and resistance. This PVC-free polyurethane back is engineered to absorb rolling and foot traffic, minimizing the wear of face yarn and eliminating the possibility of buckling and restretch problems. Thus, the appearance retention and overall usable life of the carpet is greatly extended. The attached cushion also features a waterproof barrier between the carpet and pad.

In addition, the StayTac[®] coating applied to the carpet backing provides a high friction component preventing lateral movement of the tile, yet the vertical grip is such that the tile can be easily rotated, removed, or replaced. Performance is exceptional with no loss of tack of the adhesive over time. StayTac[®] streamlines the installation process by eliminating the cost and time associated with applying traditional wet adhesives.

FreePattern[®] offers distinct advantages over traditional patterned broadloom in that it can be installed and removed individually or in sections. This characteristic allows a high degree of flexibility when creating patterns, designs, accents, borders, area rug effects, and most importantly, an inexpensive and unobtrusive solution to replacement due to major damage.

FreePattern Rotating Carpet Tiles[®] with StayTac[®] is the most versatile, cost effective, and environmentally friendly modular carpet system available today.

[coordinate]

Prism[™] - 907

This versatile design can stand on its own, or it can be used to create borders and coordinate with any style in the FreePattern[®] Collection.



01 - AQUA



02 - SEAFOAM



03 - GRAY



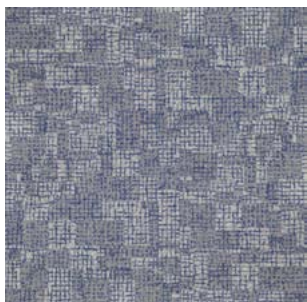
04 - CHARCOAL



05 - TAN



06 - CHOCOLATE



07 - LIGHT BLUE



08 - NAVY

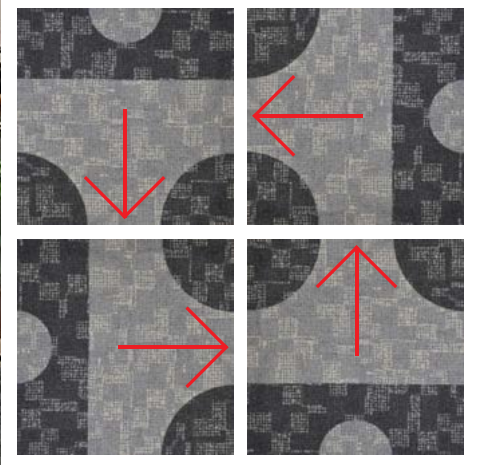


09 - LIGHT OLIVE



10 - DARK OLIVE

Clockwork™ - 910



02 - CHARCOAL



01 - AQUA



02 - CHARCOAL



03 - CHOCOLATE



04 - NAVY



05 - OLIVE



01 - AQUA



02 - CHARCOAL



03 - CHOCOLATE

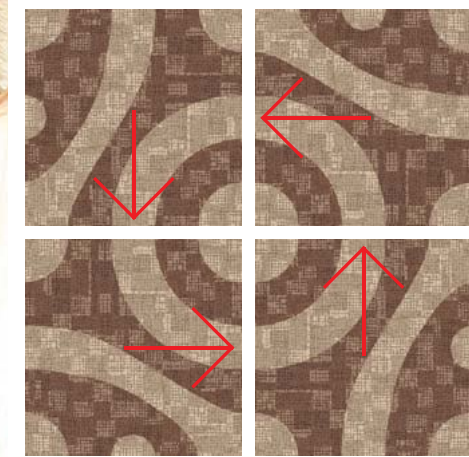


04 - NAVY



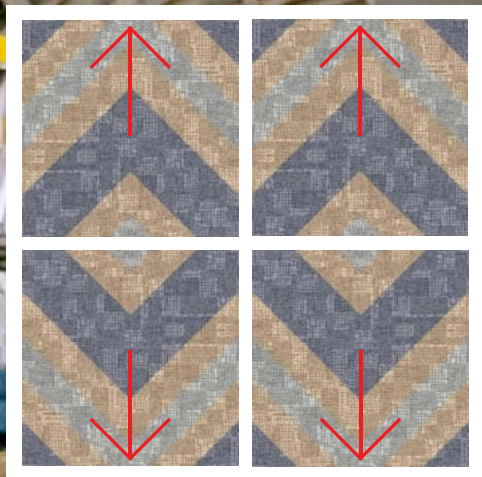
05 - OLIVE

Cocoon™ - 908



CUSTOM COLORATION

Etruscan™ - 909



CUSTOM COLORATION WITH PRISM BORDER



01 - AQUA



02 - CHARCOAL



03 - CHOCOLATE



04 - NAVY



05 - OLIVE



Specifications and Warranties

General:

Description:	Textured loop pile carpet tile
Dye Method:	Injection dyed
Dye Resolution:	400 dpi
Fiber:	BCF Type 6,6 2-Ply Premium Nylon
Total Weight:	89 oz. / sq. yd.
Tuft Bind:	Exceeds industry standards
Gauge:	1/10 th
Pile Height:	.27 in.
Backing:	StayTac® cushion - PVC free. No adhesives required
Delamination:	Exceeds industry standards
Anti-Soil and Stain Protection:	Impervion® soil and stain treatment
Antimicrobial Treatment:	Impervion® mold, mildew, and odor protection
Tile Size:	1m x 1m (39.4" x 39.4")
Origin:	U.S.A.

Performance:

Static Electricity:	< 3.5 KV (AATCC-134), Permanent Conductive Fiber
Traffic:	Heavy commercial use
Indoor Air Quality:	Green Label Plus Certified



Specifications are subject to normal manufacturing tolerance.
Sizes are approximate and actual carpet color may vary.

Flammability:

Radiant Panel:	> 0.45 watts/cm ² (ASTM – E648, Class I)
NBS Smoke Chamber:	< 450 (ASTM-E662 NFPA-258)
Methenamine Tablet:	Self-extinguishing (CPSC FF-1-70)

Maintenance:

Spot Cleaning:	Spot clean with approved carpet cleaner. Follow manufacturer recommendations. Vacuum regularly.
Professional Cleaning:	Hot water extraction. Follow manufacturer recommendations.

Warranties:

Lifetime Face Fiber Wear	Lifetime Tuft Bind
Lifetime Antimicrobial Protection	Lifetime Color Pattern Permanency
Lifetime Soil and Stain Protection	Lifetime Cushion Resiliency
Lifetime Antistatic Protection	Lifetime Delamination
Lifetime Floor Compatibility	Lifetime Dimensional Stability
Lifetime Floor Release	Lifetime Edge Ravel
Lifetime Moisture Resistance	



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