



Kid Essentials[®]

from joy carpets & co.

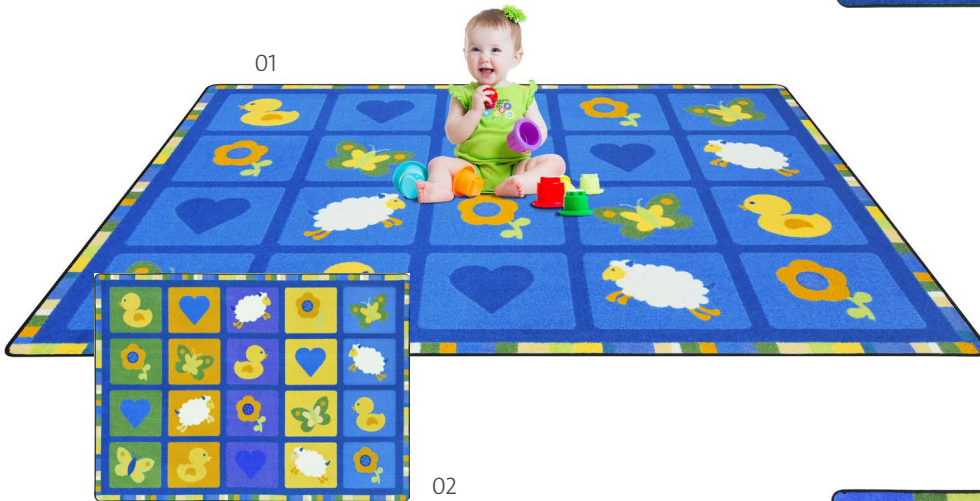
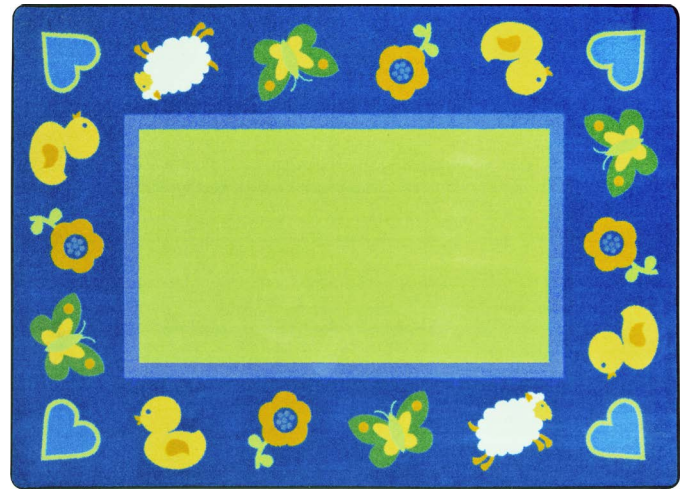


early childhood area rugs

Green Space™

#1889 - Create a "green space" where little ones can sit, crawl, and play. They will enjoy the other "nature babies" pictured on the rug. Perfect for infant and toddler areas.

- B - 3'10" x 5'4"
- BB - 3'10" x 5'4" oval
- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 13'2" x 10'9"
- GG - 13'2" x 10'9" oval



Spring Things™

#1890 - Tummy time has never been so enjoyable. Brighten up any infant or toddler's room with this adorable carpet featuring playful Spring animals. Size C seats 20. Sizes D and G seat 30.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"
- 01 - BLUE, 02 - MULTI

Riding Waves™

#1893 - Waves of peaceful colors tumble over one another to create an artful space for gathering or quiet reading in your room.

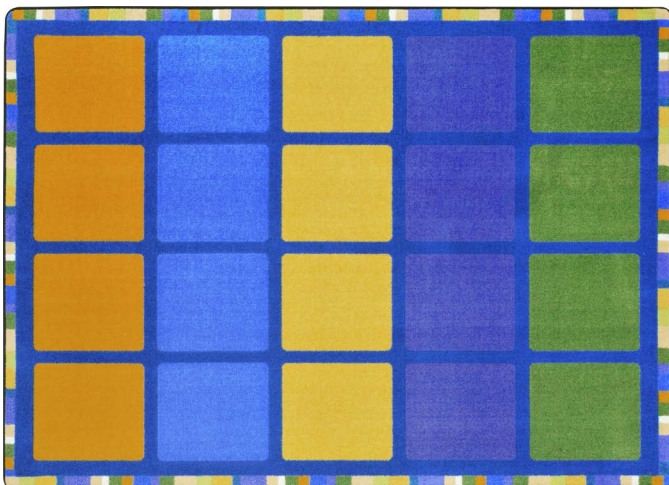
- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

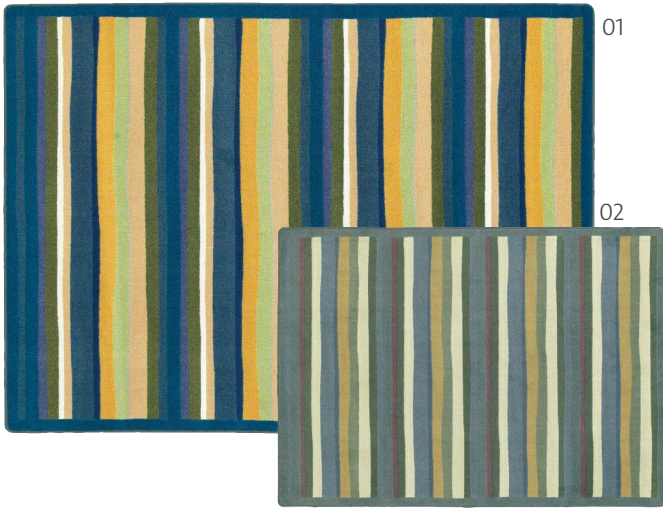


Rowing™

#1891 - Rows of colorful squares make an attractive area for children to gather for sharing or class discussions. Size C seats 20. Sizes D and G seat 30.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"





Yipes Stripes™

#1539 - Yipes Stripes™ will be a delightful addition to your infant and early childhood space. Softly colored stripes create an unassuming yet attractive rug that is perfect for all ages.

- B - 3'10" x 5'4"
- BB - 3'10" x 5'4" oval
- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- H - 5'4" round
- E - 7'7" round
- XLE - 13'2" round

01 - BOLD, 02 - SOFT

Clean Green™

#1535 - With an open center of soft green bordered by playful stripes, Clean Green™ will be ideal for creating a comfortable area where children can read or play quietly. Colors coordinate with Yipes Stripes™.

- B - 3'10" x 5'4"
- BB - 3'10" x 5'4" oval
- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- H - 5'4" round
- E - 7'7" round
- XLE - 13'2" round

01 - BOLD, 02 - SOFT



Baby Blues™

#1537 - No blues for babies with darling animals frolicking along the border of this fun carpet!

- B - 3'10" x 5'4"
- BB - 3'10" x 5'4" oval
- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- H - 5'4" round
- E - 7'7" round
- XLE - 13'2" round



Delightful Diamonds™

#1856 - Delightful Diamonds™ adds a refreshing new look to any educational environment. This cozy rug with a softly colored diamond border is certain to create a charming space in the classroom....perfect for all ages.

- B - 3'10" x 5'4"
- BB - 3'10" x 5'4" oval
- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- H - 5'4" round
- E - 7'7" round
- XLE - 13'2" round



Baby Love™

#1532 - Bring smiles and laughter to the faces of your children when they see the cuddly Baby Love™ animals on the nursery floor!

- B - 3'10" x 5'4"
- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"



Seeing Spots™

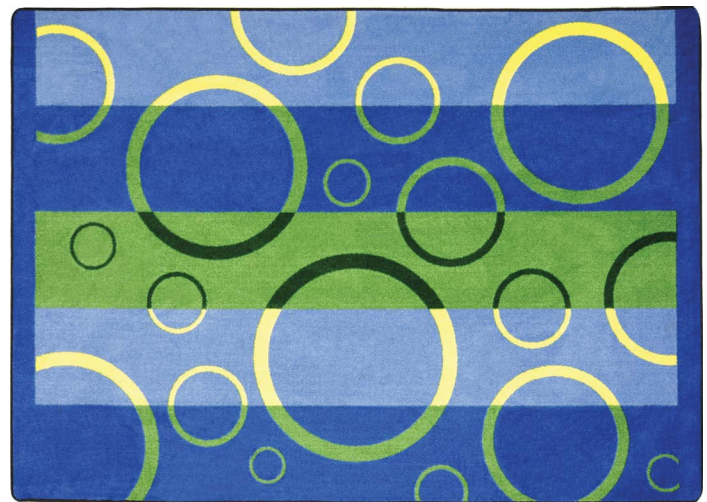
#1538 - Perky polka dots fill the center of this precious carpet bordered by playful baby animals.

- B - 3'10" x 5'4"
- BB - 3'10" x 5'4" oval
- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- H - 5'4" round
- E - 7'7" round
- XLE - 13'2" round

Under Water™

#1641 - Break free from the mainstream and create an inviting learning area with Under Water™. This whimsical design in soothing colors is the perfect non-traditional classroom carpet where students can gather, read, and relax.

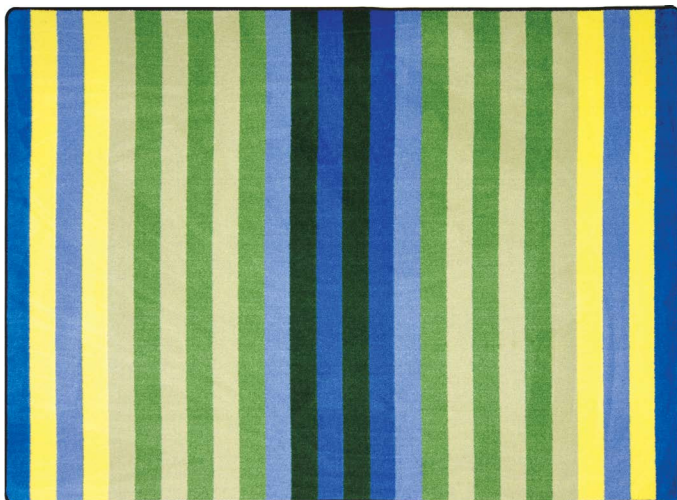
- B - 3'10" x 5'4"
- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"



Sea Glass™

#1639 - Stripes are timeless, and this inviting rug with a calming but whimsical color palette is certain to make a modern fashion statement in your classroom.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"





Alphabet Spots™

#1786 - On this simple uncluttered rug, the alphabet letters mark the spot where children can gather for group sharing time or individual activities.

- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- E - 7'7" round
- XLE - 13'2" round

01 - PRIMARY, 02 - EARTHTONE

Emoji Edge™

#1940 - Since children love to express their emotions through emojis, this delightful rug can be used in circle time to initiate discussions about our feelings, and the way we treat others.

- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- E - 7'7" round
- XLE - 13'2" round



Alphabet Blues™

#1628 - These Alphabet Blues™ will bring a smile to your child's face. They will quickly learn the phonetic sounds of the alphabet by identifying the fun animals, toys, and shapes pictured on the carpet.

- B - 3'10" x 5'4"
- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

Alpha-Dots™

#1801 - Simple lines and fresh, clean colors give an uncluttered look to this classroom carpet. The large alphabet letters on the colored dots are in sequence for young children, and the dots in the corners can be used as a beginning lesson in fractions.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

01 - PRIMARY, 02 - EARTHTONE



Emoji Expressions™

#1936 - Children love to express their emotions through emojis. With Emoji Expressions™ in the classroom, you can encourage children to get in touch with their feelings and either share with others or discuss privately with you.

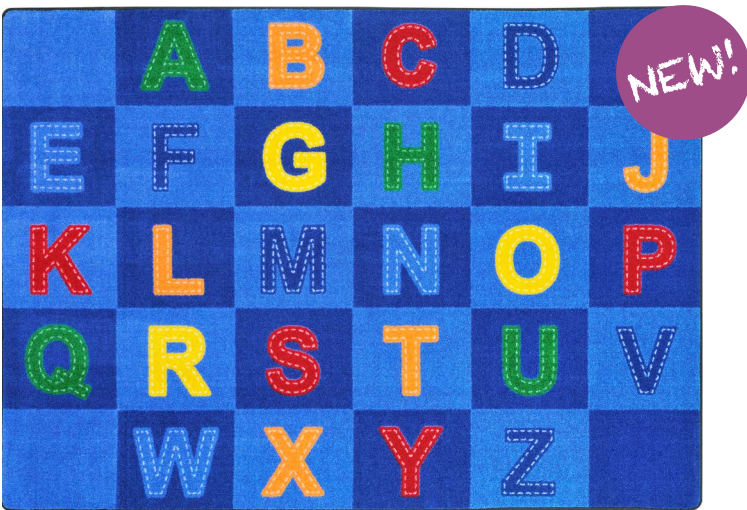
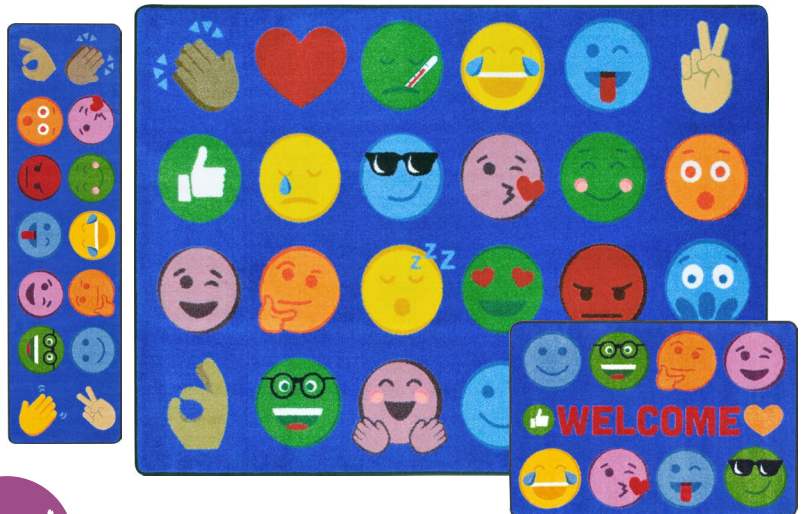
C - 5'4" x 7'8"

A - 2'8" x 3'10"

D - 7'8" x 10'9"

RR - 2'1" x 7'8"

G - 10'9" x 13'2"



Patchwork Letters™

#1953 - This brightly colored rug will create a perfect space in the classroom where children can sit and learn their letters. Alternating colored blocks make classroom organization a snap!

C - 5'4" x 7'8"

D - 7'8" x 10'9"

G - 10'9" x 13'2"

Alphabet Tiles™

#1874 - This attractive rug combines organizational squares with letters of the alphabet to create a colorful and creative, multi-purpose teaching tool where children will love to gather.

C - 5'4" x 7'8"

D - 7'8" x 10'9"

G - 10'9" x 13'2"



Alphabet Leaves™

#1892 - Be sure to "leave" time for lots of fun when you're learning the alphabet on Alphabet Leaves™. Follow the letters from A to Z, or choose a favorite spot for quiet reading or individual work.



C - 5'4" x 7'8"

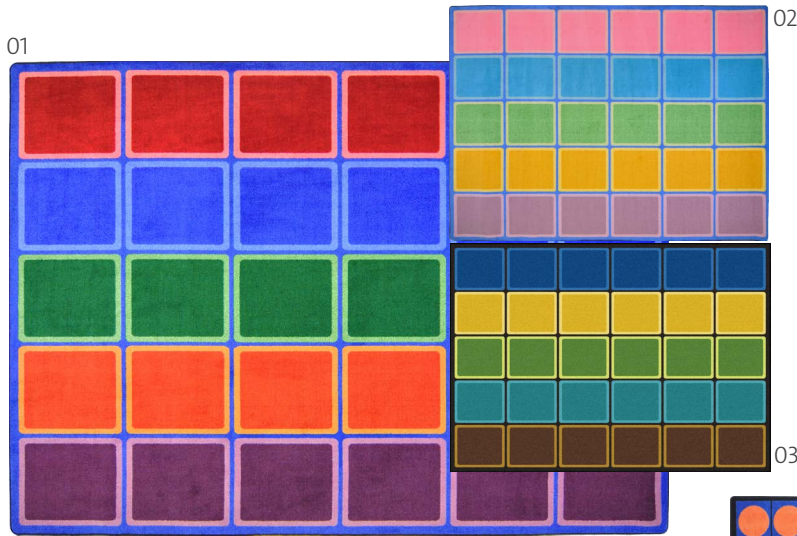
D - 7'8" x 10'9"

G - 10'9" x 13'2"

A - 2'8" x 3'10"

RR - 2'1" x 7'8"

Coordinating sitting squares, p. 21.



01

02

Blocks Abound™

#1709 - Don't have a "mental block" about getting "blocked out" of a space because "blocks abound" on this vibrant classroom carpet. The size C rug has 20 spaces, and the D and G have 30 spaces each.

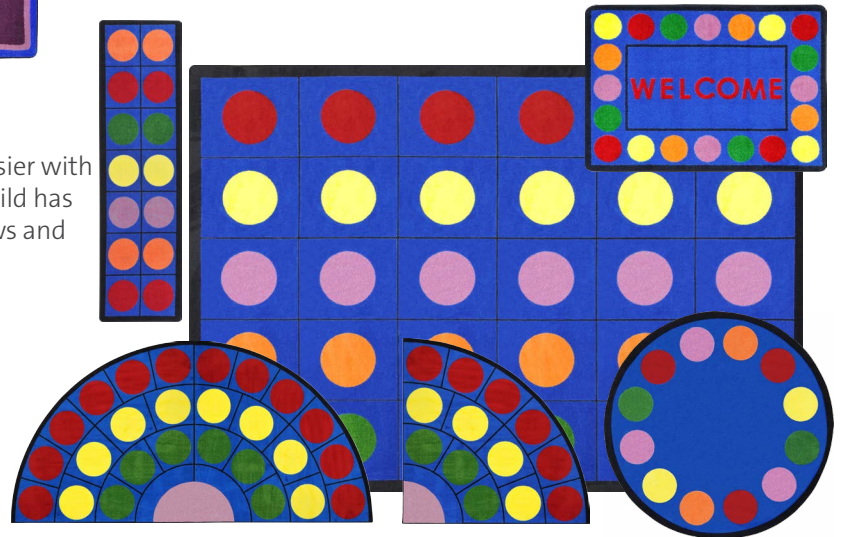
- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

01 - PRIMARY, 02 - PASTEL, 03 - EARTHTONE

Lots of Dots™

#1430 - Make the transition from chairs to floor much easier with this organizational rug. Each row has a color, and each child has a dot. With generously sized squares, kids can keep elbows and knees tucked inside. Size D seats 30 and size C seats 20.

- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- E - 7'7" round
- XLE - 13'2" round
- QR - 6'7" quarter round
- HR - 6'7" x 13'2" half round
- A - 2'8" x 3'10"
- RR - 2'1" x 7'8"



Alphabet Upcycle™

#1938 - Give your classroom upcycle style with Alphabet Upcycle™! This playful rug combines the alphabet with natural textures of fabric, wood, and metal to create a cozy charm that is certain to appeal to children and adults alike.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"
- A - 2'8" x 3'10"
- RR - 2'1" x 7'8"

Color Tones™

#1897 - This lovely carpet will create a calming space in a busy classroom. Teachers may choose to set the tone for a peaceful day with children gathered on this simple yet attractive design.

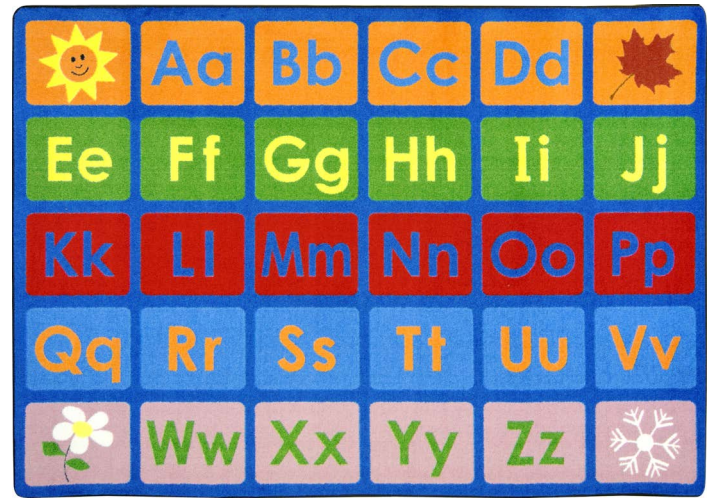
- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- E - 7'7" round
- XLE - 13'2" round



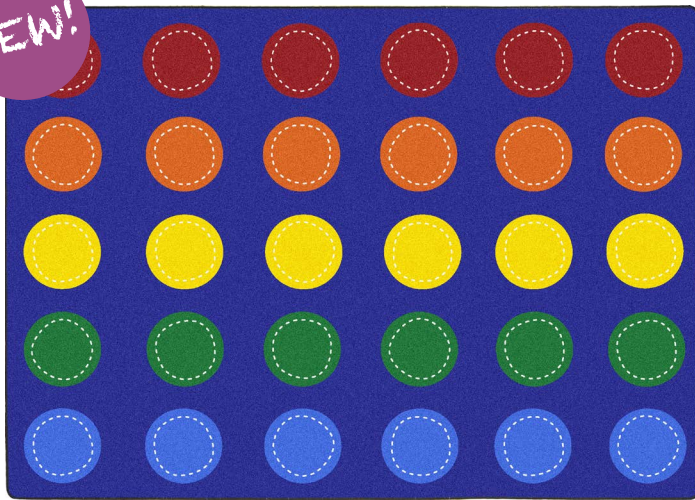
Any Day Alphabet™

#1710 - Young children who are learning the alphabet will enjoy this colorful rug with both upper and lower case letters. You can also begin discussions about the seasons with the simple shapes in the corners, and the individual squares will be a great organizational tool in the classroom.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"



NEW!



Spaces and Places™

#1955 - Transition from the chair to floor and back again with Spaces and Places™. Each colored dot provides plenty of space for little ones to sit, and the playful stitching on each dot gives a hint of upcycle style that is certain to coordinate with any classroom décor.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

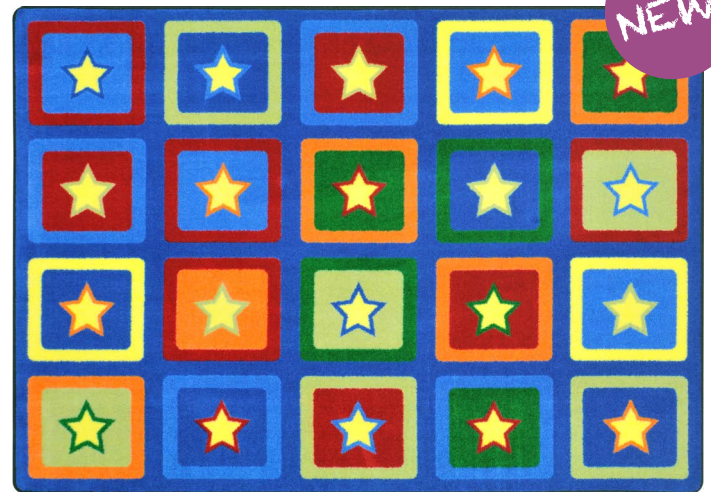
Sitting Stars™

#1969 - Make every child feel like a star with Sitting Stars™ in your classroom. This bright and versatile carpet provides a welcoming place to sit and relax during story time or other group activities.

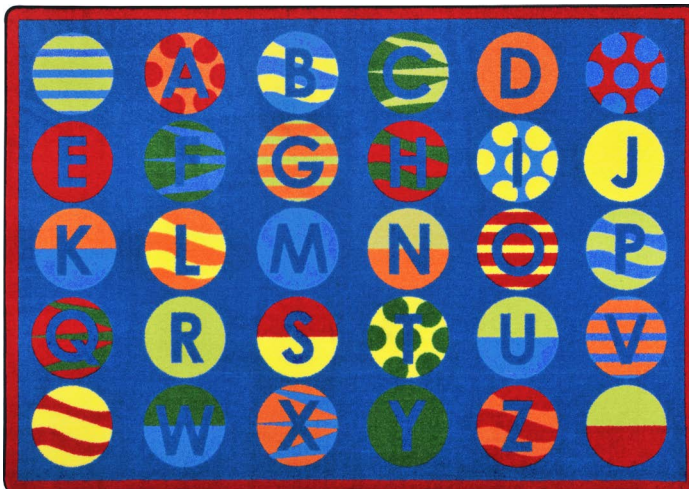
- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"



Coordinating sitting squares, p. 20.



NEW!



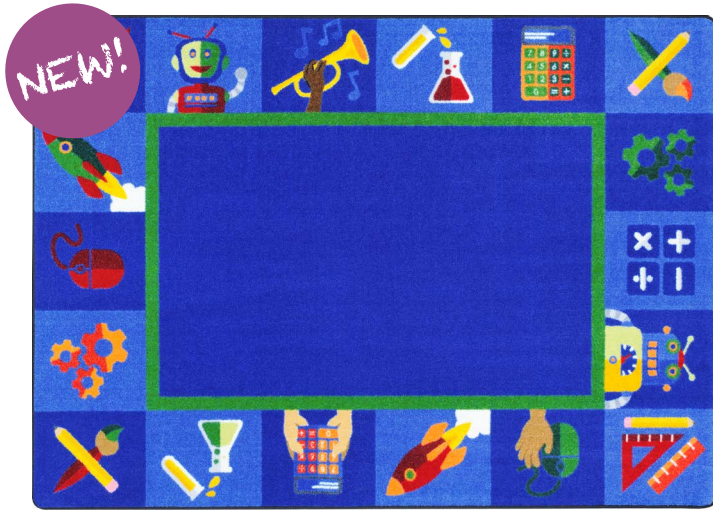
Alphabet Patterns™

#1802 - Ask a child if he would rather sit on the lime green dot with the wavy blue lines and the letter P on it, or the red dot with three green triangles and the letter Q. Challenge children to learn descriptive words as they choose their special seats for the day.



- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

Coordinating sitting squares, p. 21.



STEAM into Learning™

#1956 - With STEAM into Learning™, your students will be motivated to think, observe, explore, create and experiment throughout the day. Teach essential STEAM concepts and inspire discussions on creativity and innovation!

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"



STEAM Collection

#1912 - Emphasize the STEAM areas of study in your classroom with these colorful carpets depicting icons from each discipline. The images presented on each carpet will peak students' curiosity and motivate them to investigate the areas of learning in addition to discovering others for themselves.

- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- H - 5'4" round
- E - 7'7" round
- XLE - 13'2" round

01 - SCIENCE, 02 - TECHNOLOGY, 03 - ENGINEERING, 04 - MATH, 05 - ART

Full STEAM Ahead™

#1948 - Develop essential STEAM skills in the early childhood classroom with Full STEAM Ahead™. Introduce children to these important concepts while they engage in everyday play.

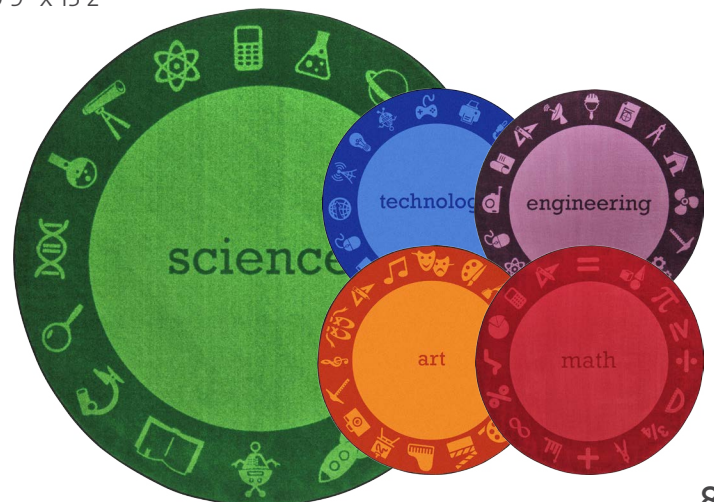
- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"



Geared for Learning™

#1907 - Grease the STEM wheels of learning with this colorful carpet featuring all sizes of gears, the alphabet, and numbers. The carpet can be the basis for many activities, such as identifying colors, actively moving through the alphabet or following the trail of numbers. In addition, children can practice simple math facts, compare sizes of the gears and count the teeth on the sprockets. A great way to introduce discussions about technology in your classroom.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"



Hands Around the World™

#1488 - This irresistible classroom carpet with soft blended colors will spark lively discussions about world unity. Children will enjoy identifying each child's home continent represented by the colored bars in the carpet border. Students can discuss the clues portrayed by dress to determine the nationality of the child and the culture of the country.

C - 5'4" x 7'8"	GG - 10'9" x 13'2" oval
CC - 5'4" x 7'8" oval	E - 7'7" round
D - 7'8" x 10'9"	XLE - 13'2" round
DD - 7'8" x 10'9" oval	A - 2'8" x 3'10"
G - 10'9" x 13'2"	RR - 2'1" x 7'8"



A World of Friends™

#1928 - Communities are more culturally diverse than ever before. Encourage children to share information about their heritage, and discuss ways they can make friends from other cultures and backgrounds.

C - 5'4" x 7'8"	GG - 10'9" x 13'2" oval
CC - 5'4" x 7'8" oval	H - 5'4" round
D - 7'8" x 10'9"	E - 7'7" round
DD - 7'8" x 10'9" oval	XLE - 13'2" round
G - 10'9" x 13'2"	



All of Us Together™

#1923 - Take a multicultural approach to the education of young children with All of Us Together™. Create discussions on racial awareness, and teach children to respect others' cultures and values. Encourage them to work together to improve the communities in which they live.

CC - 5'4" x 7'8" oval	H - 5'4" round
DD - 7'8" x 10'9" oval	E - 7'7" round
GG - 10'9" x 13'2" oval	XLE - 13'2" round

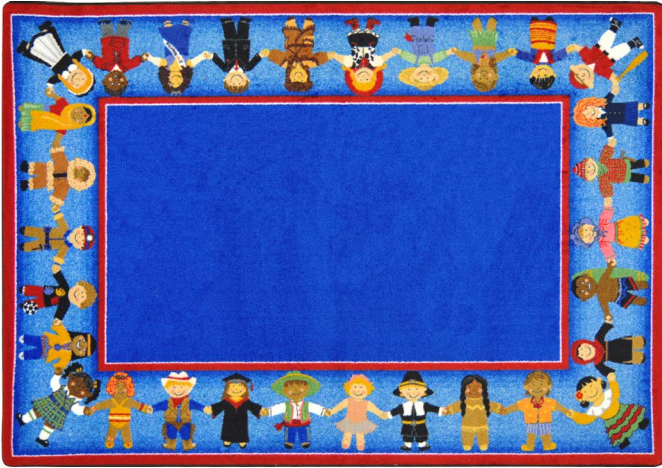


We Work Together™

#1937 - What do you want to be when you grow up? Expose children to a world of exciting careers with We Work Together™. Help them to understand the relationship of each career to the communities in which they live, and teach them to focus on their education today, so that they can be who they want to be tomorrow!

C - 5'4" x 7'8"	G - 10'9" x 13'2"
CC - 5'4" x 7'8" oval	GG - 10'9" x 13'2" oval
D - 7'8" x 10'9"	E - 7'7" round
DD - 7'8" x 10'9" oval	XLE - 13'2" round





Children of Many Cultures™

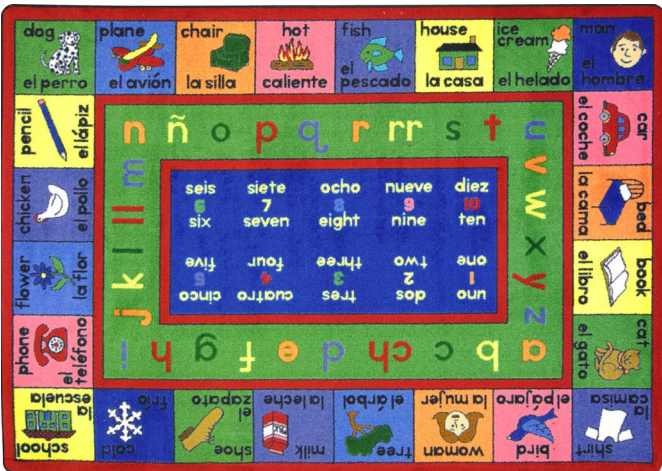
#1622 - Emphasize our multicultural heritage with these charming children in native dress.

- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- H - 5'4" round
- E - 7'7" round
- XLE - 13'2" round

Joyful Faces™

#1406 - Emphasize our multicultural society with this joyful children's carpet. Teach children to celebrate our differences while creating unity through play.

- B - 3'10" x 5'4"
- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- E - 7'7" round
- EE - 7'7" border round



LenguaLink™

#1412 - Introduce children to a second language with this exciting bilingual teaching tool. Familiar pictures with both Spanish and English words border the rug. Numbers and the Spanish alphabet are featured in the center.

#1427 - French version (see website) available in sizes C & D only.

- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- E - 7'7" round
- XLE - 13'2" round

Bilingual Phonics™

#1630 - Practice phonetic sounds and learn a second language with this unique teaching rug. Each letter of the alphabet is represented by a familiar picture, while the rectangular spaces are perfect for organizational activities.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"



Spirit of Truth™

#1554 - With a Medicine Wheel/Dreamcatcher at the center encircled by the Seven Teachings, the Spirit of Truth carpet will become a focal point for discussions of the Native American culture. The teachings emphasize walking the earth peacefully in harmony with nature and all living things. They encourage seeking healthy minds, strong inner spirits, inner peace, and strong healthy bodies.

H - 5'4" round
E - 7'7" round
XLE - 13'2" round



The Circle™

#1967 - Introduce children to First Nations, Métis, and Inuit cultures with The Circle™. Each symbol is designed not only as a sitting space but also as a tool to provide unique insight into aboriginal life.

CC - 5'4" x 7'8" oval
DD - 7'8" x 10'9" oval
GG - 10'9" x 13'2" oval
E - 7'7" round
XLE - 13'2" round



Traditional Teachings™

#1916 - This attractive rug reinforces the seven basic virtues that form the foundation of a native, North American lifestyle. Children will enjoy learning the history of these sacred laws and implementing them as they interact with others in their daily lives.

C - 5'4" x 7'8" GG - 10'9" x 13'2" oval
CC - 5'4" x 7'8" oval H - 5'4" round
D - 7'8" x 10'9" E - 7'7" round
DD - 7'8" x 10'9" oval XLE - 13'2" round
G - 10'9" x 13'2"



Wheel of Life™

#1968 - In native cultures, the medicine wheel represents the interconnectivity of physical, emotional, mental, and spiritual realities. Use this carpet to honor and create discussions about the important teachings of First Nations, Métis, and Inuit peoples.

H - 5'4" round
E - 7'7" round
XLE - 13'2" round





America the Beautiful™

#1886 - From the mountains, to the prairies; from the muddy Mississippi to the Great Lakes, and everywhere in between, our beautiful nation is filled with both natural and man-made wonders. Pique students' interest in learning more about America and their individual states with this colorful carpet map.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

World of Wonders™

#1910 - Explore the continents and oceans of our earth and discover the boundless wealth of natural wonders in our world. Use this carpet for group discussions as children learn about the different ecosystems of each continent and the types of animals which thrive there.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"



Flags of the World™

#1444 - Children can locate the seven continents and major oceans represented on this stunning carpet with a global view of the world map. Flags represent countries from each continent, and students can find the country by matching the colored dots.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

Flags of Canada™

#1455 - Canadian children will take pride in identifying their provinces and flags with this beautiful rug. Corresponding colored dots assist in matching the flags to the province, and the multi-colored figures uniting the flags emphasize Canada's heritage.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"



Environmental Helpers™

#1943 - Foster a sense of appreciation of our natural world and each other with Environmental Helpers™. Help children to understand the importance of environmental stewardship.

- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- E - 7'7" round
- XLE - 13'2" round



EarthWorks™

#1405 - Introduce children to the benefits of a healthy planet with this beautiful rug. Memorable icons of nature are displayed surrounding the planet Earth, while snowflakes, flowers, acorns, and the sun represent the four seasons.

- B - 3'10" x 5'4"
- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"
- F - 7'7" square
- E - 7'7" round
- XLE - 13'2" round



Soothing Seas™

#1958 - Accentuate nature in the classroom with this eye-catching carpet featuring the friendly animals and enchanting plant life of the ocean. Children will be excited to gather on this attractive carpet to learn all about the mysteries of the deep.

- CC - 5'4" x 7'8" oval
- DD - 7'8" x 10'9" oval
- GG - 10'9" x 13'2" oval



One World™

#1745 - We need to teach a respect for nature and our earth to children, and this unique and interesting carpet will be the starting point for wonderful conversations about animals, insects, plants, seasons, recycling and the multi-cultural peoples who inhabit our world.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

01 - NEUTRAL, 02 - PRIMARY





Merry Meadows™

#1961 - Bring the outdoors in and let nature be your playground with Merry Meadows™. This colorful carpet is certain to be an oasis of calm in the classroom...perfect for circle time discussions and group activities.

CC - 5'4" x 7'8" oval
 DD - 7'8" x 10'9" oval
 GG - 10'9" x 13'2" oval

01 - BLUE, 02 - GREEN

Lively Leaves™

#1959 - Children love nature, and with Lively Leaves™ on the floor, you can instill in your students the sense of beauty and serenity that nature provides. The leafy spots are perfect for circle time and organizational activities.

CC - 5'4" x 7'8" oval
 DD - 7'8" x 10'9" oval
 GG - 10'9" x 13'2" oval

01 - MULTI, 02 - NEUTRAL



Breezy Branches™

#1960 - Children deserve a beautiful and inspiring place to learn, and this understated carpet is designed to be the foundation of a serene teaching area emphasizing natural colors and minimizing clutter and distraction.

CC - 5'4" x 7'8" oval
 DD - 7'8" x 10'9" oval
 GG - 10'9" x 13'2" oval

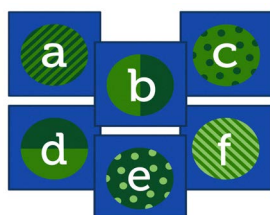
01 - MULTI, 02 - NEUTRAL

Shady Grove™

#1942 - Create a calming outdoor oasis in your classroom or daycare with Shady Grove™. Encourage children to spend time relaxing and learning on this inviting carpet.

C - 5'4" x 7'8"
 D - 7'8" x 10'9"
 G - 10'9" x 13'2"

01 - MULTI, 02 - NEUTRAL

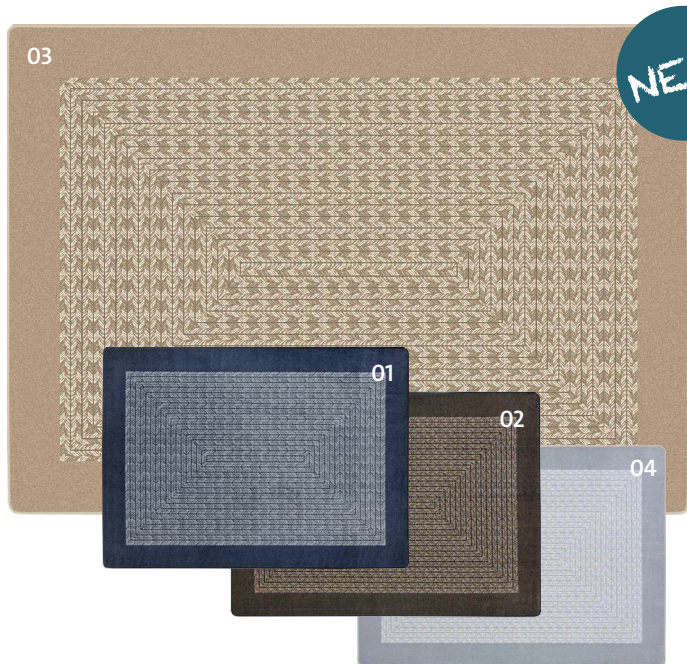


Parliament Hill™

#1970 - Proudly display the iconic Canadian maple leaf on this colorful organizational carpet. Perfect for circle time and other group activities, use Parliament Hill™ to spark conversations about Canadian heritage, history, and national identity.

- CC - 5'4" x 7'8" oval
- DD - 7'8" x 10'9" oval
- GG - 10'9" x 13'2" oval
- E - 7'7" round
- XLE - 13'2" round

01 - MULTI, 02 - NEUTRAL



Like Home™

#1971 - Make your classroom a “home away from home” with this warm and inviting faux-braided carpet. Designed with subtlety in mind, this understated carpet will make students feel safe, secure, and comfortable during their daily educational activities.

- B - 3'10" x 5'4"
- BB - 3'10" x 5'4" oval
- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- H - 5'4" round
- E - 7'7" round

01 - NAVY, 02 - CHOCOLATE, 03 - BEIGE, 04 - SILVER

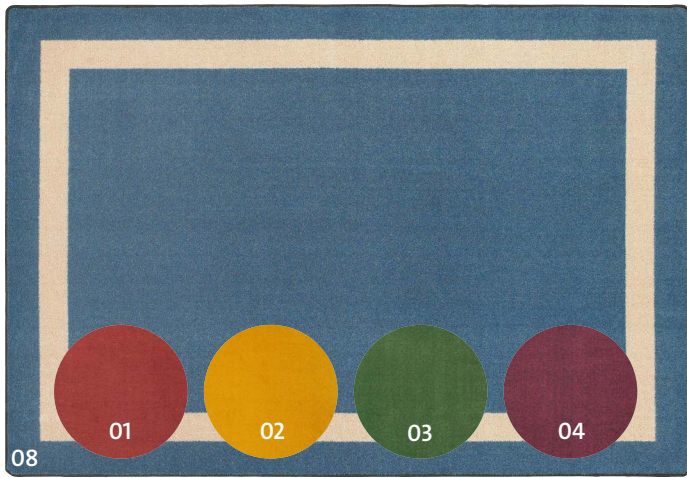
Feeling Natural™

#1972 - Surround children with the natural textures and comforting colors of nature. Feeling Natural™ evokes a sense of freshness and freedom of the outdoors.

- H - 5'4" round
- E - 7'7" round
- XLE - 13'2" round

01 - SLATE, 02 - WALNUT, 03 - SAND, 04 - PINE





Portrait™

#1479 - The perfect classroom carpet for line-time. The solid colors create an oasis of quiet where children can gather for discussions or sharing. The beige line delineates the seating area. Available in a variety of colors and sizes.

- B - 3'10" x 5'4"
- BB - 3'10" x 5'4" oval
- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- H - 5'4" round
- E - 7'7" round
- XLE - 13'2" round

01 - WINE, 02 - GOLDENROD, 03 - GREENFIELD, 04 - HEATHER
05 - MOCHA, 06 - ONYX, 07 - SANDSTONE, 08 - SEASIDE

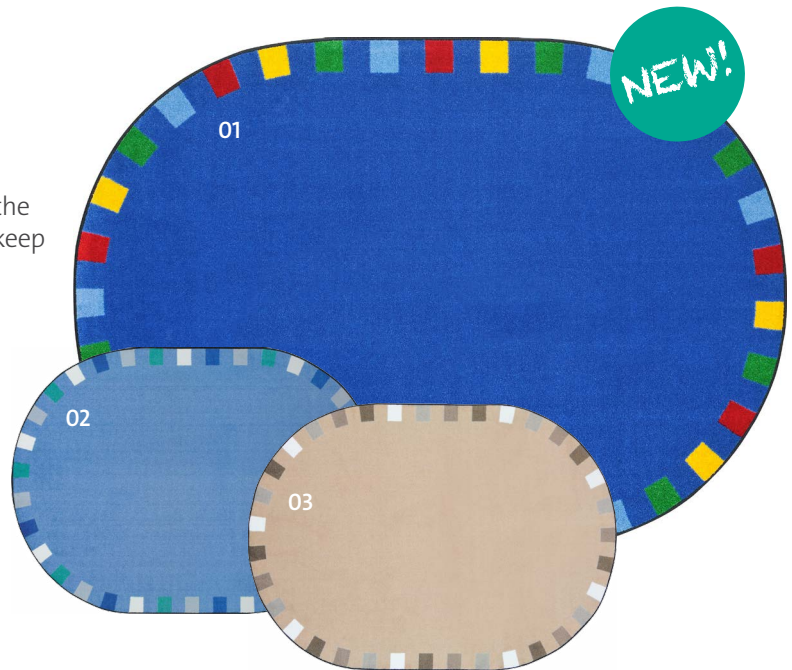


On the Border™

#1973 - Made specifically for circle time, On the Border™ is the perfect gathering spot. Its simple, unobtrusive design will keep students attentive and focused during group activities.

- CC - 5'4" x 7'8" oval
- DD - 7'8" x 10'9" oval
- GG - 10'9" x 13'2" oval
- H - 5'4" round
- E - 7'7" round
- XLE - 13'2" round

01 - BRIGHTS, 02 - SOFTS, 03 - NEUTRALS

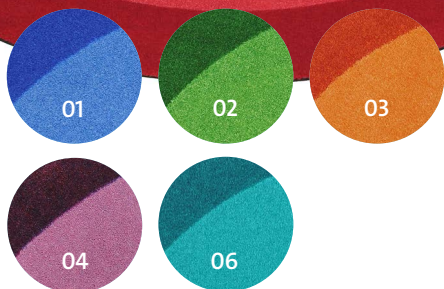


All Around™

#1898 - Start school on the right foot with a classroom designed for learning and comfort. All Around™ color-coordinates with our complete line of educational rugs. Offered in multiple sizes, shapes, and colors to fit any early childhood space, this simple yet inviting rug is certain to create a welcoming, attractive environment when children are motivated to explore, create, and learn.

- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- H - 5'4" round
- E - 7'7" round
- XLE - 13'2" round

01 - BLUE, 02 - GREEN, 03 - ORANGE, 04 - PURPLE 05 - RED, 06 - TEAL



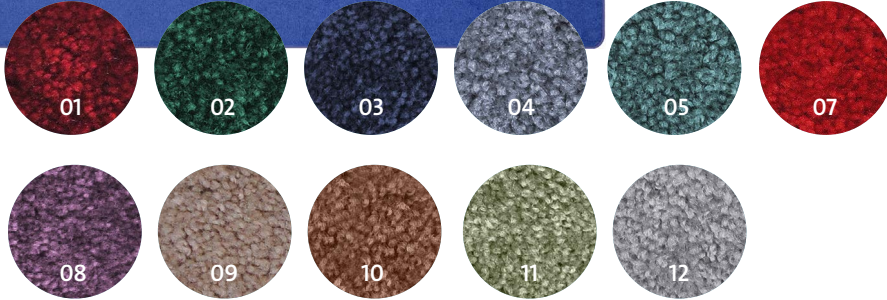
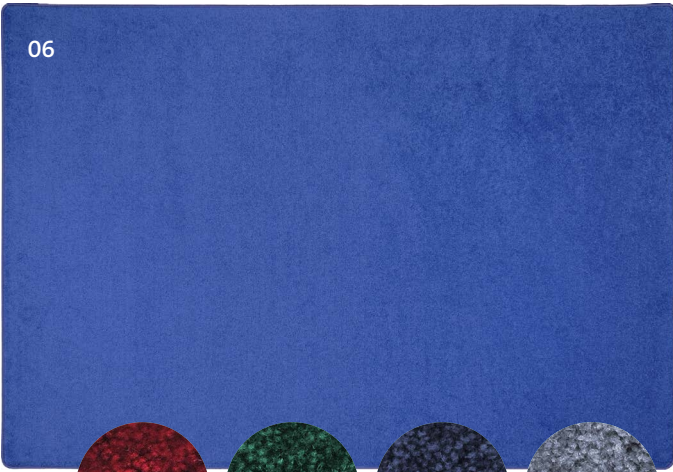
06

Endurance™

#80 - In environments where caregivers sanitize with bleach, our Endurance carpets pass the test. Made with 100% premium polyester, these inviting area rugs resist soil, stains, bleach, and have antimicrobial protection.

P - 6' x 6' R - 12' x 6' T - 12' x 12'
 Q - 6' x 9' S - 12' x 8' U - 12' x 15'
 QQ - 6' x 9' oval SS - 12' x 8' oval V - 12' x 18'

01 - BURGUNDY, 02 - FOREST, 03 - MIDNIGHT SKY,
 04 - GLACIER BLUE, 05 - MINT, 06 - ROYAL BLUE, 07 - RED,
 08 - PURPLE, 09 - TAUPE, 10 - BROWN, 11 - SAGE, 12 - SILVER

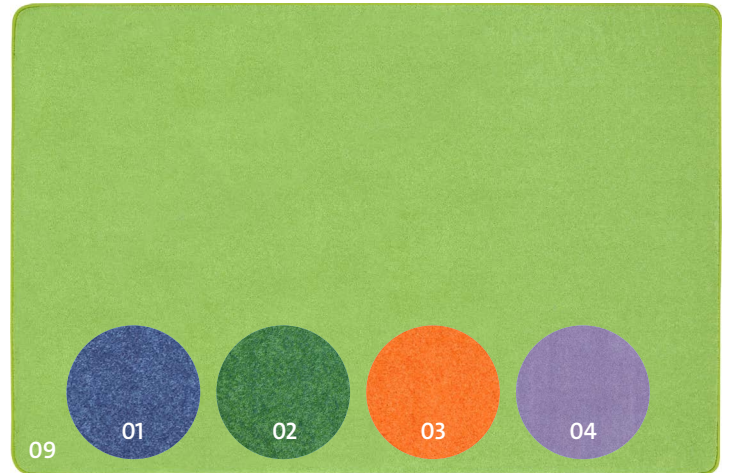


Just Kidding™

#623 - Brighten up your room with the beautiful colors of Just Kidding™. Made with 100% BCF PET solution dyed polyester, these soft and inviting area rugs resist soil, stains, bleach, and have antimicrobial protection.

N - 4' x 6'
 P - 6' x 6' R - 12' x 6' T - 12' x 12'
 Q - 6' x 9' S - 12' x 8' U - 12' x 15'
 QQ - 6' x 9' oval SS - 12' x 8' oval V - 12' x 18'

01 - COBALT BLUE, 02 - GRASS GREEN, 03 - TANGERINE ORANGE,
 04 - VERY VIOLET, 05 - HOT PINK, 06 - LEMON YELLOW, 07 - PALE PINK,
 08 - SEAFOAM, 09 - LIME GREEN

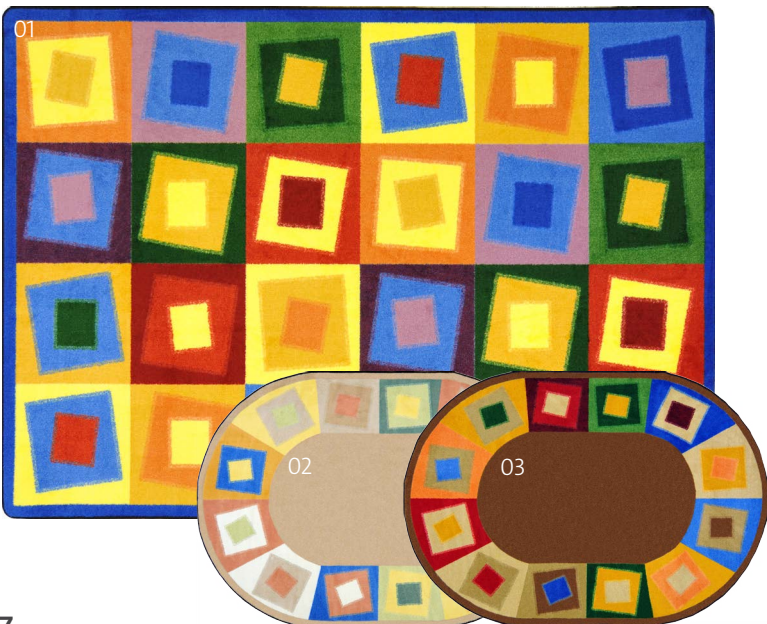


Off Balance™

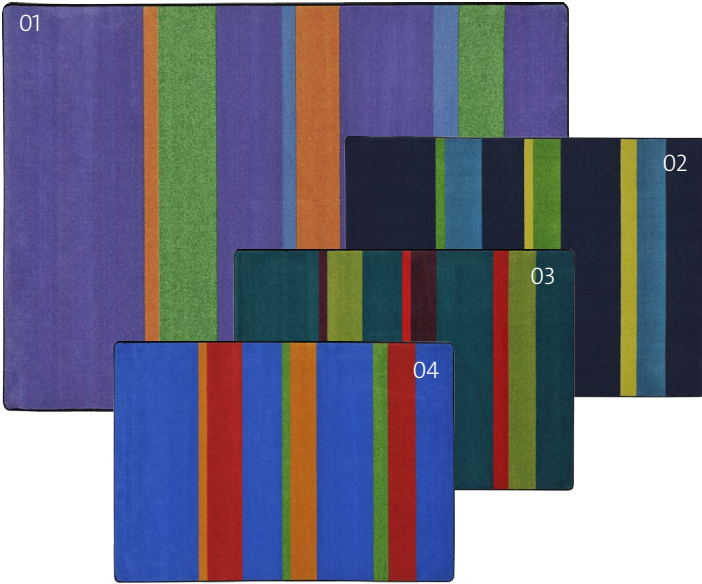
#1530 - This unique carpet with slightly off-balance squares will work equally well as an accent rug under a coffee table or a cool place for kids to "kick back." Color options define the mood for fun or sophistication.

B - 3'10" x 5'4" G - 10'9" x 13'2"
 C - 5'4" x 7'8" GG - 10'9" x 13'2" oval
 CC - 5'4" x 7'8" oval E - 7'7" round
 D - 7'8" x 10'9"
 DD - 7'8" x 10'9" oval

01 - BRIGHTS, 02 - SOFTS, 03 - NEUTRALS



Straight & Narrow™ #1860



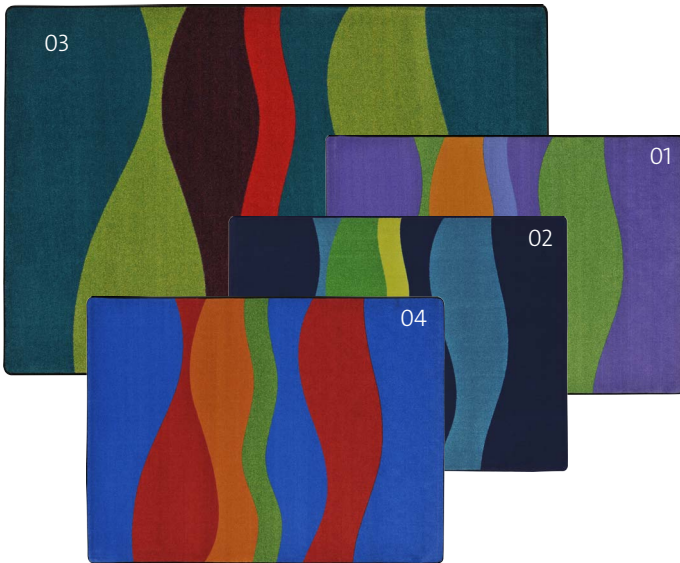
Comfortable Spaces Collection

Designed to coordinate with today's most popular interior color schemes, this collection of five attractive rugs are certain to create a focal point and define the space for children, teens, and adults alike.

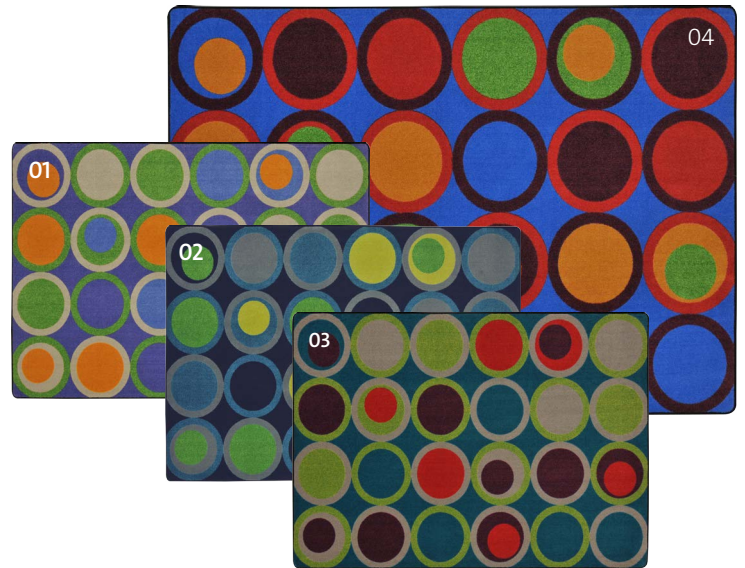
- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

01 - VIOLET, 02 - NAVY, 03 - TROPICS, 04 - PRIMARY

Flow™ #1858



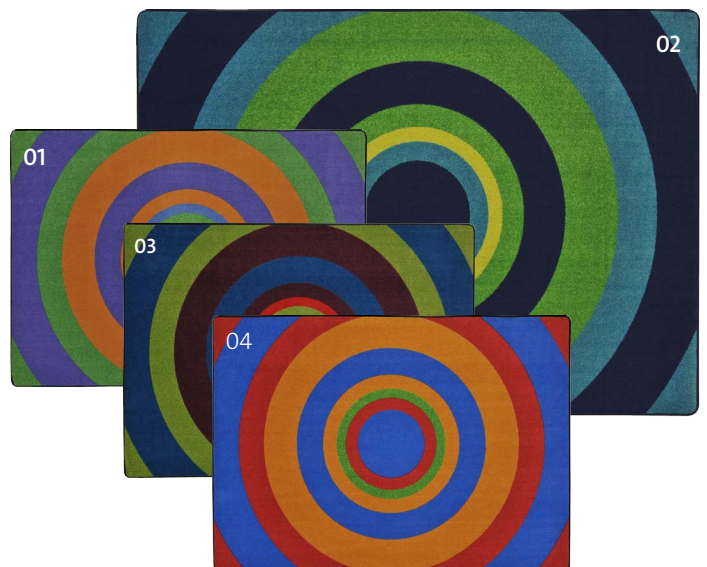
Circle Back™ #1857



Sonic™ #1861



Fascinate™ #1859



comfortable spaces

Whimzi™

#1703 - Whether it's water droplets, fingerprints, a whirlpool effect, or simply the hand-drawn art of a young child, Whimzi's unique color and design are certain to add a playful and casual element to any room.

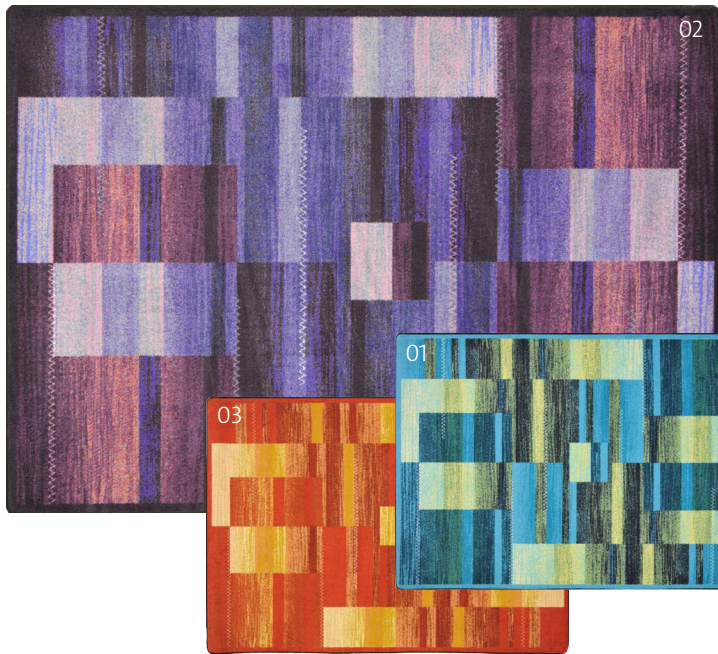
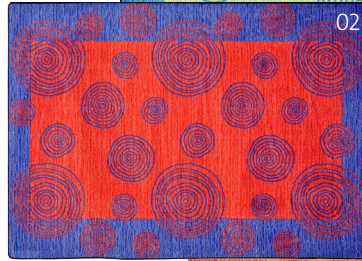
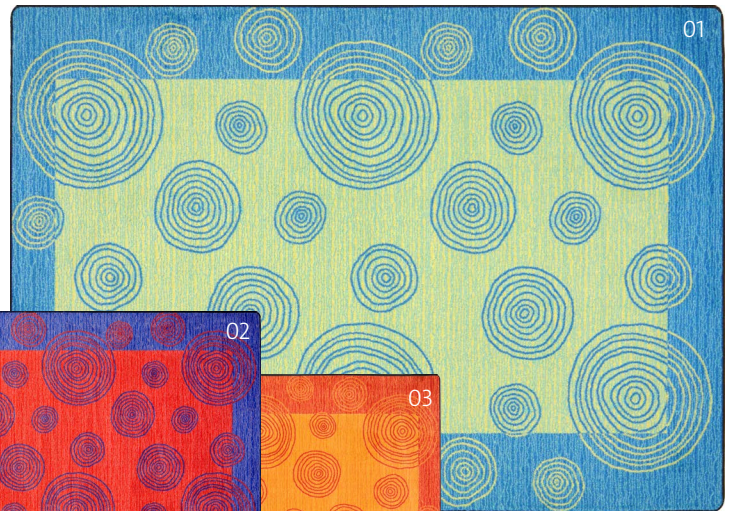
B - 3'10" x 5'4"

C - 5'4" x 7'8"

D - 7'8" x 10'9"

G - 10'9" x 13'2"

01 - TEAL, 02 - RED, 03 - ORANGE



Boomblox™

#1699 - Disorderly but sensible...unsettled but balanced. This contradictory rug inspired by modern architecture incorporates a unique combination of color and design and is certain to add the perfect amount of visual interest to any floor.

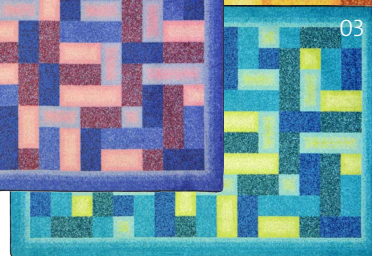
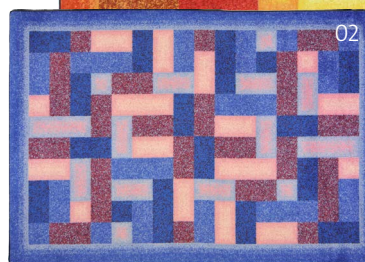
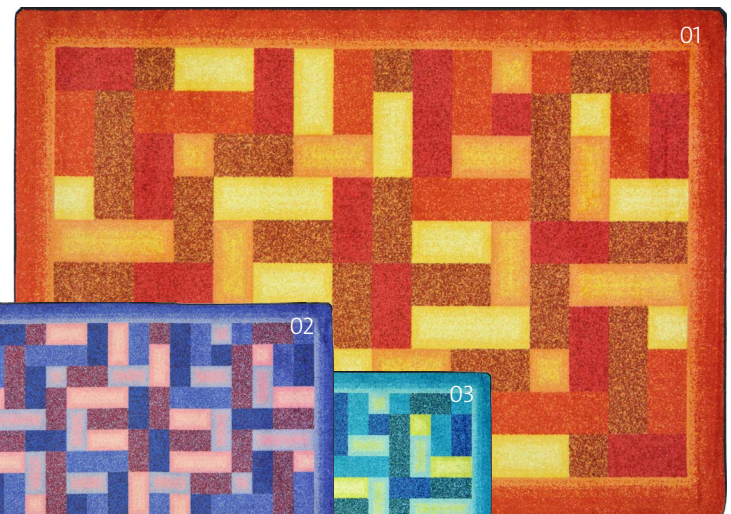
B - 3'10" x 5'4"

C - 5'4" x 7'8"

D - 7'8" x 10'9"

G - 10'9" x 13'2"

01 - TEAL, 02 - PURPLE, 03 - ORANGE



Off Beat™

#1712 - Off-Beat's maze-like labyrinth of colorful rectangular art was inspired by early video games. This lively rug design is equally suited to a casual reading area as well as a teenage gameroom.

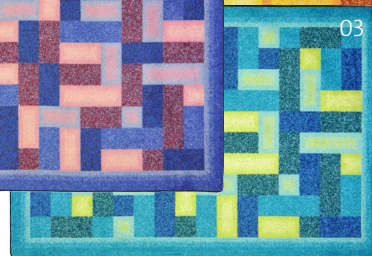
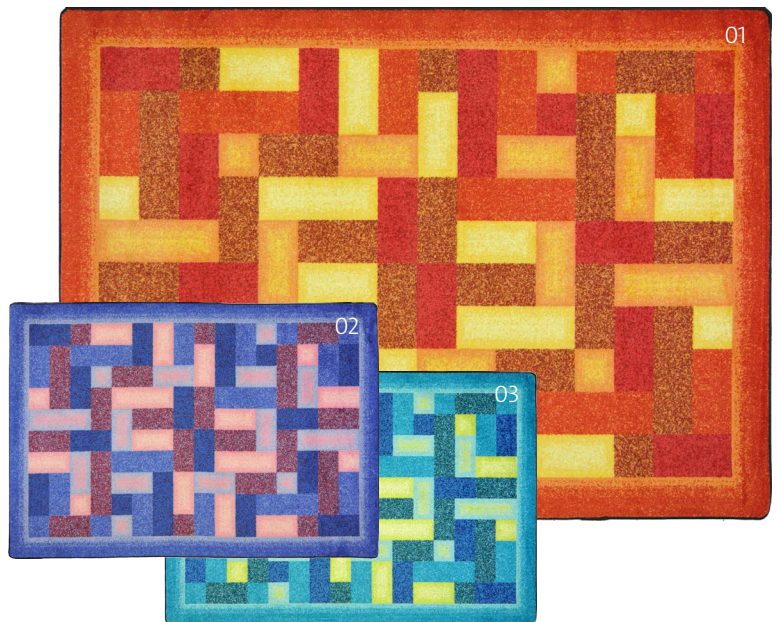
B - 3'10" x 5'4"

C - 5'4" x 7'8"

D - 7'8" x 10'9"

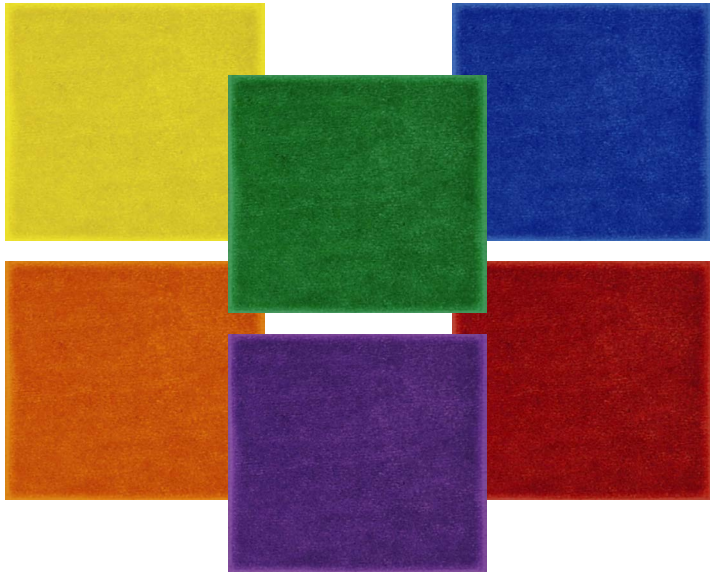
G - 10'9" x 13'2"

01 - ORANGE, 02 - PURPLE, 03 - TEAL



Flexible Seating Collection

Today's classrooms emphasize student engagement and motivation, and flexible seating can play a major role in creating this modern learning experience. Joy Carpets Sitting Squares are a perfect mobile seating option that can be arranged in a variety of ways to create sitting areas tailored to the teaching needs of the day. These 16" x 16" carpet squares have a non-skid back, are washable with soap and water, and can be stored in a reusable, carrying case when not in use.



Joy in a Box[®] Sitting Squares

#832 - Set of twenty-four.



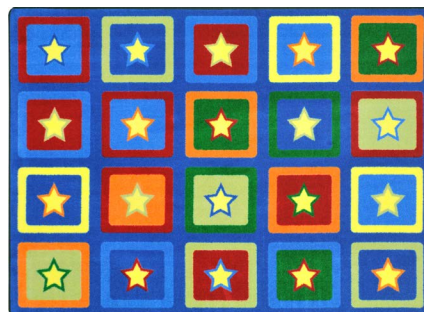
Letters & Numbers[™] Sitting Squares

#834 - Set of twenty-six.



Sitting Stars[™] Sitting Squares

#836 - Set of twenty-four. Coordinates with Sitting Stars[™] carpet, page 7.



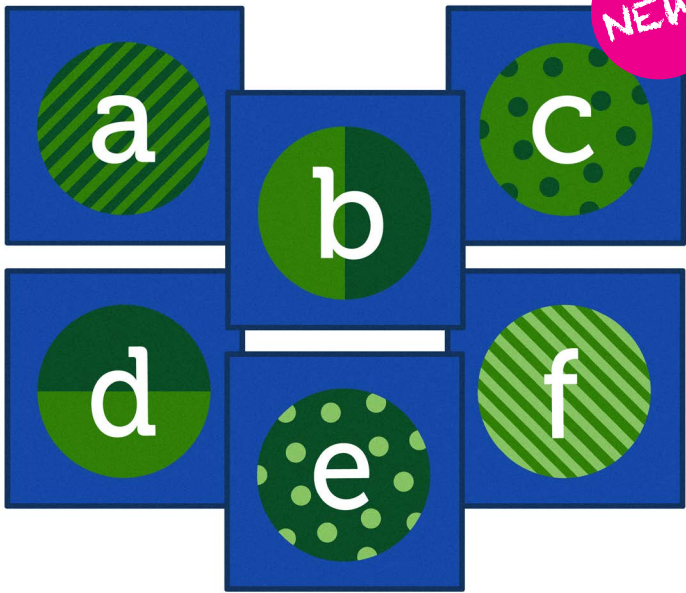
flexible seating

Alphabet Leaves™ Sitting Squares

#838 - Set of twenty-six. Coordinates with Alphabet Leaves™ carpet, page 5.



NEW!



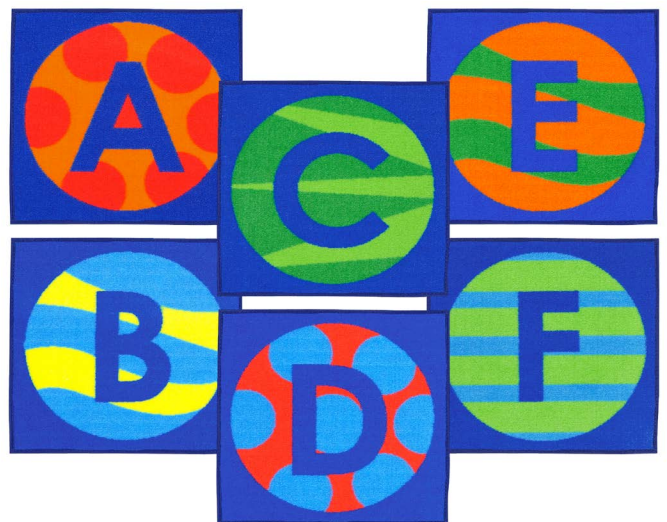
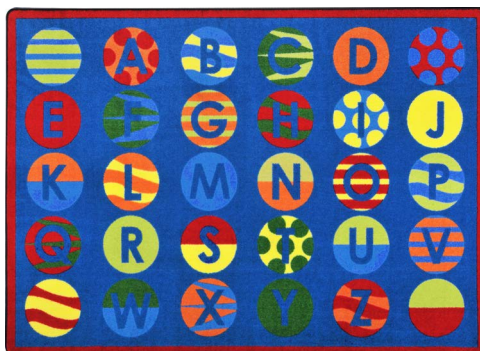
Shady Grove™ Sitting Squares

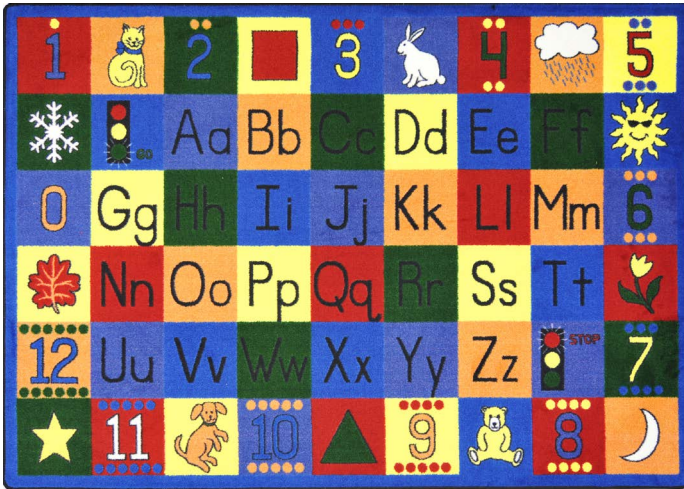
#837 - Set of twenty-six. Coordinates with Shady Grove™ carpet, page 14.



Alphabet Patterns™ Sitting Squares

#835 - Set of twenty-six. Coordinates with Alphabet Patterns™ carpet, page 7.





Around the Block™

#1428 - Children will find numbers, upper case and lower case alphabet, seasons, shapes, animals, and fun on this appealing classroom rug.

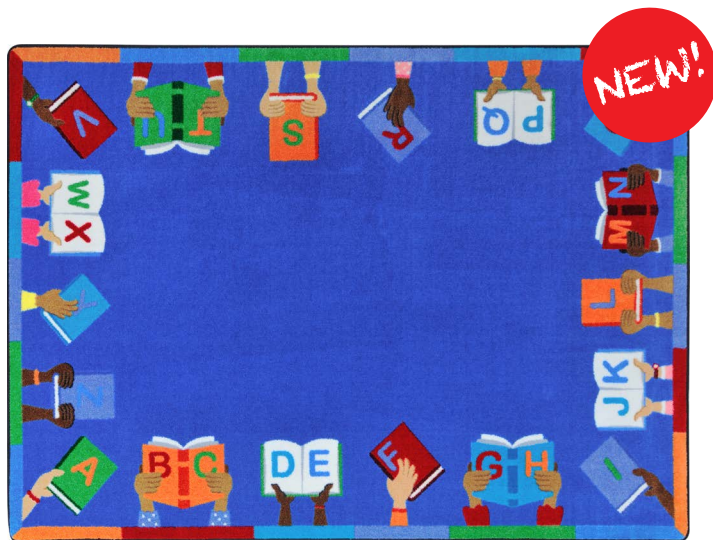
- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"



Animal Phonics™

#1623 - What a happy way to practice phonetic sounds! Each letter of the alphabet is represented with a fun animal picture, and there are geometric shapes and numbers included on the rectangle, too.

- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval
- E - 7'7" round
- XLE - 13'2" round



Books Are Handy™

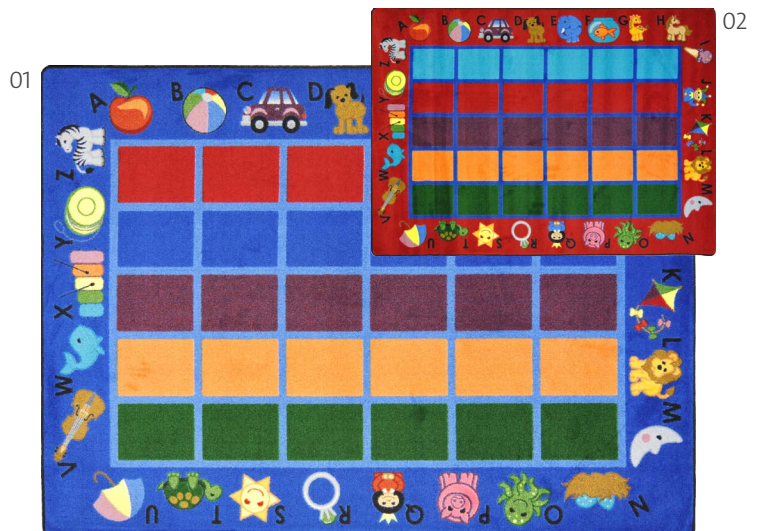
#1963 - Children's reading spaces are important to learning and discovery, so dedicate an area to early literacy and introduce children to the boundless world of books.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

Alphabet Phonics™

#1624 - Solid color spaces in the center of an alphabet border with phonetic pictures creates a unique space where children can gather during the day. Size C rugs have three rows with 12 squares and Size D rugs have five rows with 30 squares.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"
- 01 - BLUE, 02 - RED



Read & Learn™

#1679 - Put the focus on reading and literacy with this clever carpet featuring rows of colorful books, an alphabet oval, and a friendly bookworm to share in the fun!

C - 5'4" x 7'8" A - 2'8" x 3'10"
 D - 7'8" x 10'9" RR - 2'1" x 7'8"
 G - 10'9" x 13'2"



Scattered Books™

#1777 - Perfect for classrooms or libraries, the whimsical design of Scattered Books™ will be ideal for group story time or quiet individual reading.

C - 5'4" x 7'8" A - 2'8" x 3'10"
 D - 7'8" x 10'9" RR - 2'1" x 7'8"
 G - 10'9" x 13'2"

Reading Superstars™

#1853 - Fill the classrooms and library at your school with Reading Superstars™. This playful carpet promotes the value of reading to everyone who passes by.

C - 5'4" x 7'8" A - 2'8" x 3'10"
 D - 7'8" x 10'9" RR - 2'1" x 7'8"
 G - 10'9" x 13'2"



Foxy Readers™

#1883 - The dog says woof, and the cat says meow, but what does the sly fox have to say about books? "Read them!" You can trust a foxy reader!

C - 5'4" x 7'8" A - 2'8" x 3'10"
 D - 7'8" x 10'9" RR - 2'1" x 7'8"



Library Blocks™

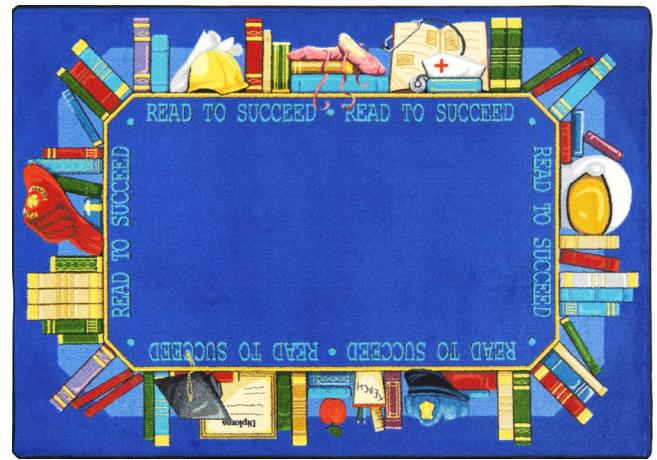
#1785 - If you want to emphasize the importance of reading in your library or classroom, choose this organizational carpet with colorful rows of squares depicting caricatures of kids reading books. Size C has four rows with 20 squares and size D has five rows with 30 squares.

- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval

Read to Succeed™

#1438 - You can be a success in any career when you have a firm foundation in reading. The sky is the limit, so aim high!

- B - 3'10" x 5'4"
- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval



Read Me a Story™

#1854 - Reading aloud to young children starts them on the pathway to success in school and in life. So, make a difference in the lives of children by reading to them...early and often!

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

Books Are Treasures™

#1962 - Books Are Treasures™ is the perfect carpet to generate excitement about books while stimulating imagination in children of all ages.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

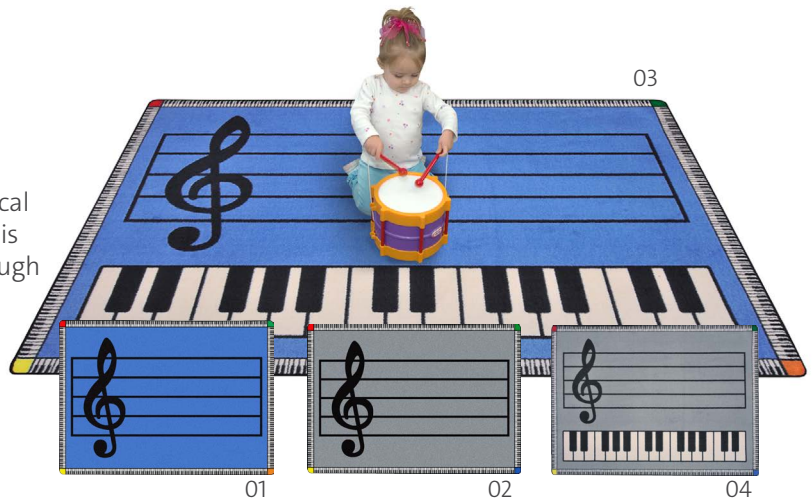


Play Along™

#1806 - Music education is a critical component to a comprehensive educational experience. Create a rich musical environment and nurture a young child's musical abilities with Play Along™. This simple but inviting rug is perfect for children to discover the world of music through the act of play.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"
- E - 7'7" round
- XLE - 13'2" round

01 - BLUE, 02 - GRAY, 03 - BLUE W/ KEYS, 04 - GRAY W/ KEYS



Note Worthy™

#1462 - Music can be an invaluable addition to the classroom. Children can practice math skills, simple and complex rhythms, recognition of basic musical symbols, and note matching. Assist students in developing a lifelong appreciation for music with this rug. Elementary and preschool versions available. Size XLE - Elementary ONLY.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"
- XLE - 13'2" round

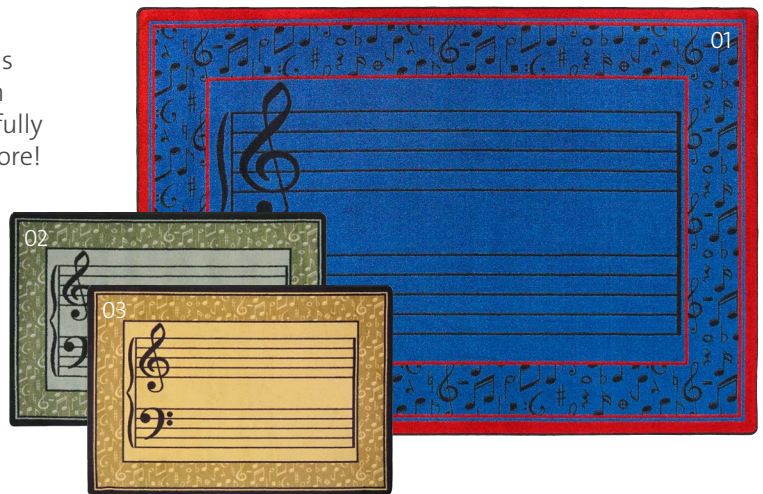
01 - ELEMENTARY, 02 - PRESCHOOL

Fully Staffed™

#1574 - Children are much better prepared for music lessons or band class when they have been taught to read music in both the treble and bass clef. Keep your music classroom "fully staffed" with future musicians! They will be prepared to score!

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

01 - BLUE, 02 - SAGE, 03 - SAND



Paint & Learn™

#1678 - Learn basic colors, numbers, and upper and lower case letters on this attractive rug with a unique "paint brush" theme.

- H - 5'4" round
- E - 7'7" round
- XLE - 13'2" round



First Signs™

#1435 - Young children can learn communication skills even before they learn to talk. These first signs will be helpful as they express their needs to caregivers. Spanish and English words to read as they progress.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

Signs of the Time™

#1436 - "Watch" how quickly your children will learn to use the American Sign Language alphabet to spell words, count, and tell time using the number signs.

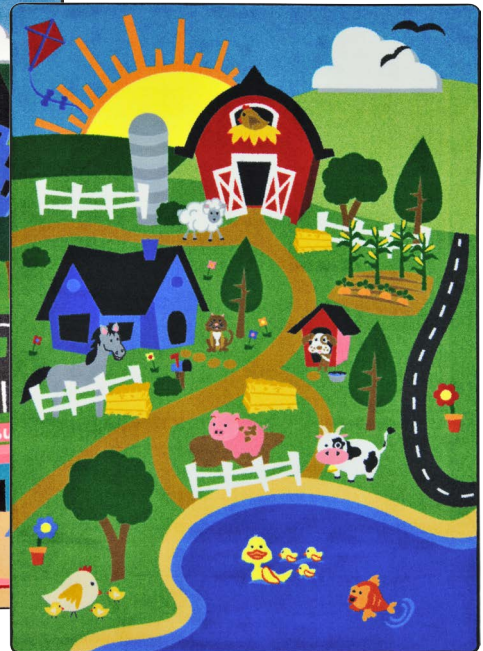
- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"



Happy Forest™ #1888



Happy Town™ #1868



Happy Farm™ #1887

Happy Places™ Collection

Choose your favorite "Happy Place" and let your imagination be your guide as you play on the roads, paths, and enchanting hillsides of these adorable rugs.

- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

Noah's Alphabet Animals™

#1610 - This special ark carries animals whose names begin with all the letters of the alphabet. Now children will be able to practice phonics as they pronounce the names of the animals.

C - 5'4" x 7'8" DD - 7'8" x 10'9" oval
 CC - 5'4" x 7'8" oval G - 10'9" x 13'2"
 D - 7'8" x 10'9" GG - 10'9" x 13'2" oval



Let the Children Come™

#1513 - This softly colored carpet representing multi-cultural children from around the world reinforces the fact that Jesus deeply loves all children and desires them to come to Him. Children are color-coordinated with the continents.

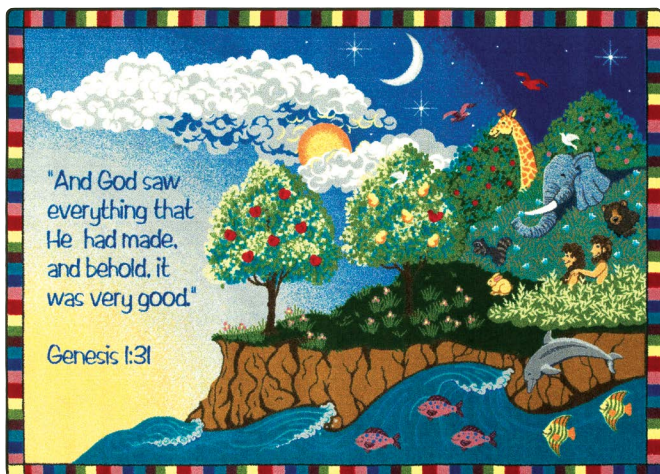
C - 5'4" x 7'8" DD - 7'8" x 10'9" oval
 CC - 5'4" x 7'8" oval G - 10'9" x 13'2"
 D - 7'8" x 10'9" GG - 10'9" x 13'2" oval



Rainbow's Promise™

#1492 - As children learn the story about Noah building the ark, they can also learn the truth of God's faithfulness; and whenever they see a rainbow in the sky, they will know it is a reminder of His love for them.

B - 3'10" x 5'4"
 C - 5'4" x 7'8"
 D - 7'8" x 10'9"
 G - 10'9" x 13'2"



Creation™

#1548 - The seven days of creation are beautifully depicted on this stunning carpet. Children will delight in tracing God's handiwork from the introduction of light into a dark world to the creation of Adam and Eve.

B - 3'10" x 5'4"
 C - 5'4" x 7'8"
 D - 7'8" x 10'9"
 G - 10'9" x 13'2"



In the Beginning™

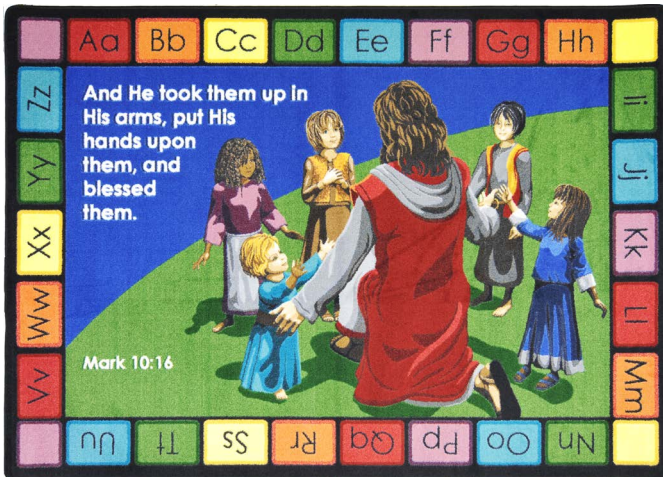
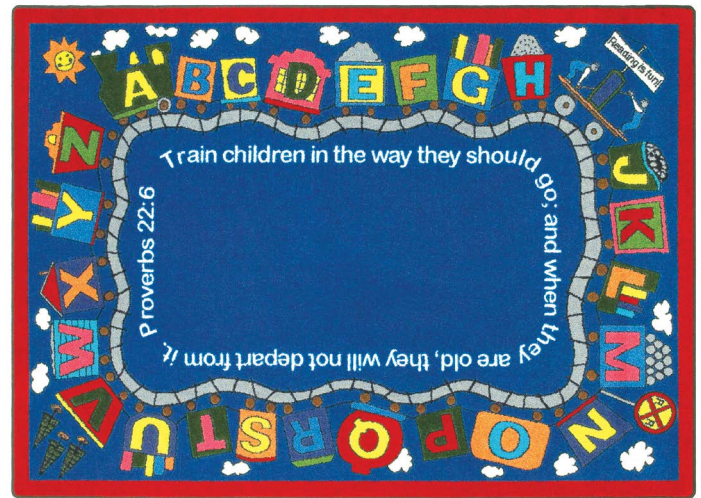
#1496 - This beautiful carpet, depicting the earth surrounded by the star-filled heavens, will be a constant reminder of our Creator and His love for us. Teach children to appreciate our earth and guard its beauty for generations to come.

- B - 3'10" x 5'4"
- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"
- E - 7'7" round
- F - 7'7" square

Bible Train™

#1493 - Hop aboard the Bible Train™ and explore the alphabet boxcars loaded with fun. Proverbs 22:6 at the center of the classroom will be a bold reminder of the importance of educators.

- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- E - 7'7" round



Into His Arms™

#1602 - Let the light of faith shine throughout your life as it does on the faces of these little ones in the presence of Jesus. This beautiful carpet will reinforce to children and all who see it the message of God's love.

- B - 3'10" x 5'4"
- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

Simply Noah™

#1660 - Quaint little ark and animals combine with soft appealing colors to create a darling rug that is Simply Noah™.

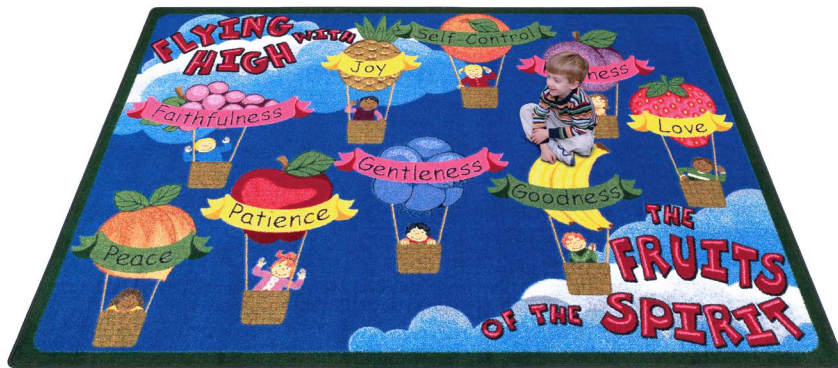
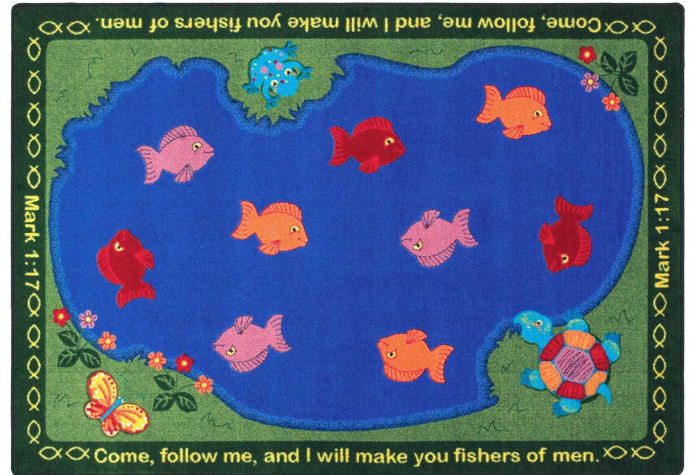
- B - 3'10" x 5'4"
- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"



Fishers of Men™

#1550 - What a fun way to teach children that Jesus calls each one to follow Him and tell others about His everlasting love.

B - 3'10" x 5'4"
 C - 5'4" x 7'8"
 CC - 5'4" x 7'8" oval
 D - 7'8" x 10'9"
 DD - 7'8" x 10'9" oval
 G - 10'9" x 13'2"
 GG - 10'9" x 13'2" oval



Fruits of the Spirit™

#1549 - Encourage children to fly high above petty problems by showing forth the fruits of the Holy Spirit living within them. This unique classroom carpet will be a reminder of God's grace.

B - 3'10" x 5'4"
 C - 5'4" x 7'8"
 D - 7'8" x 10'9"
 G - 10'9" x 13'2"

Bible Stories™

#1634 - Stories from the lives of five Biblical characters are depicted on this stunning carpet. Children can learn from the examples of faith set by these saints as they walked in faith and trusted in God's perfect plan for their lives.

C - 5'4" x 7'8"
 D - 7'8" x 10'9"
 G - 10'9" x 13'2"



Angel Alphabet™

#1650 - Children will be reminded of their own guardian angels whenever they look at the wide-eyed, innocent faces of the playful angels on this unique carpet.

C - 5'4" x 7'8"
 CC - 5'4" x 7'8" oval
 D - 7'8" x 10'9"
 DD - 7'8" x 10'9" oval
 G - 10'9" x 13'2"
 GG - 10'9" x 13'2" oval
 E - 7'7" round
 XLE - 13'2" round



Bible Phonics™

#1601 - Each letter of the alphabet in Bible Phonics™ is represented by a distinctive phonetic picture. As children identify the image, teachers can relate the corresponding Bible story. This beautiful carpet will become a favorite of both children and adults.

- B - 3'10" x 5'4"
- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"

Ten Commandments™

#1609 - Teach children that these ten simple rules are everything we need to know about the life that God wants us all to live.

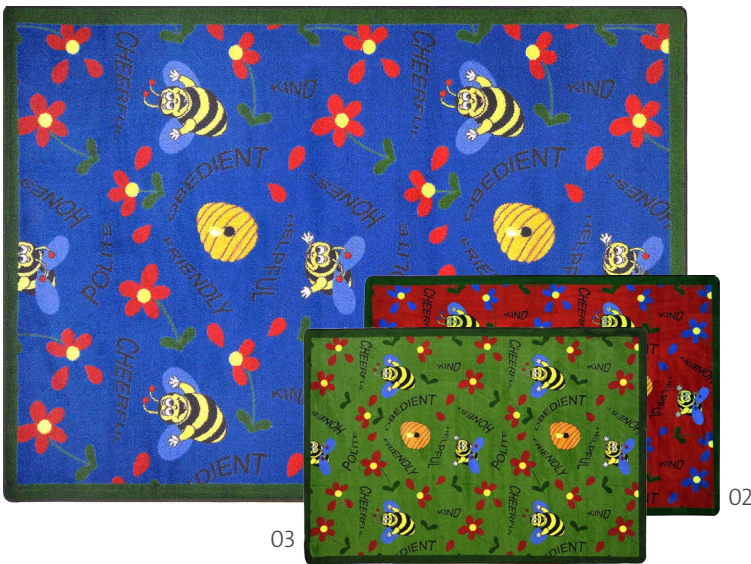
- B - 3'10" x 5'4"
- BB - 3'10" x 5'4" oval
- C - 5'4" x 7'8"
- CC - 5'4" x 7'8" oval
- D - 7'8" x 10'9"
- DD - 7'8" x 10'9" oval
- G - 10'9" x 13'2"
- GG - 10'9" x 13'2" oval



Bee Attitudes™

#1451 - Cheerful, polite, friendly, obedient, helpful, honest, and kind; Mr. Bee will help all children to keep these attitudes in mind! Constantly reinforce good attitudes in your classroom with this fun carpet.

- B - 3'10" x 5'4"
- C - 5'4" x 7'8"
- D - 7'8" x 10'9"
- G - 10'9" x 13'2"
- 01 - BLUE, 02 - RED, 03 - GREEN



Walk In Faith™

#1608 - The bold alphabet and colorful shoes on this whimsical design will be a fun reminder for children to follow in God's pathways as they begin to understand the principle of faith.

- CC - 5'4" x 7'8" oval
- DD - 7'8" x 10'9" oval
- GG - 10'9" x 13'2" oval
- H - 5'4" round
- E - 7'7" round
- XLE - 13'2" round





Joy Carpets & Co.

Kid Essentials® Educational Rugs

Kid Essentials® Educational Rugs are perfect for inspired learning centers where creativity and function are of primary importance. Children can explore, discover, and learn with these high-performance rugs designed to withstand the most demanding educational environments.

Warranty and Specifications

STAINMASTER® TECHNOLOGY

- STAINMASTER® Premium Bulk Continuous Filament Type 6,6 nylon.

LIFETIME ANTIMICROBIAL PROTECTION

- Guards against mold, mildew, and odor causing substances.

LOTUSFX FIBER SHIELD™

- Carpets stay 30% cleaner and last 50% longer.
- Sheds liquids and soil particles.
- Resists food and beverage stains.

LIFETIME LIMITED WEAR WARRANTY

- Surface pile abrasive wear guaranteed not to exceed 10%.

SOFTFLEX® BACKING SYSTEM

- Soft woven back eliminates wrinkling and curling.

CLASS I FLAMMABILITY RATING

- Passes NFPA253 and ASTM E-648 tests.

SERGING

- Worry-Free Edge Warranty™
- Bound and double-stitched for maximum durability.

COLORFASTNESS

- Resists color fading and discoloration.

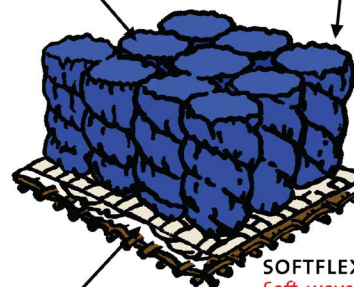
MADE IN THE USA

MAXX COLOR SYSTEM

Advanced injection dye process maximizes clarity, color penetration, and resists fading.

100% STAINMASTER NYLON

High-twist premium fiber maximizes appearance, resilience, and ability to withstand high-traffic environments.



ALPHASAN ANTIMICROBIAL® PROTECTION

Antimicrobial additive uses the power of silver to protect against bacteria that cause odors and discoloration.

SOFTFLEX® BACKING SYSTEM

Soft, woven back eliminates wrinkling, curling, and is guaranteed to lie flat.



Joy Carpets area rugs with STAINMASTER® technology have been awarded the CRI Green Label Plus™ Certification ensuring all products exceed the most stringent Indoor Air Quality Standards and are best suited for living, working, and learning environments.

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